



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-015
Job Sheet 168976



Part No: D412-698-015

Job Qty: 2 ea

Part Name: Door Support - V Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/28/17

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Vector Aerospace Helicopter Services - Langley (CVECTOR2)

#101 B, 5947-206A Street Langley, BC, V3A 8M1 Canada ph:(604) 514-0388 fx:(604) 514-0389.

Note: DWG REV F IPP Rev:C Removed Manufacturing 06-01-25 JLM IPP Rev:D change to rev D ECN 1104 08-01-28 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/19/18	0.00	0.00	Start Up Stores/Pkg-2		SRL
110	Packaging	2 pcs		1/19/18	0.00	0.00	Packaging1		SRL
120	QC	2 pcs		1/19/18	0.00	0.00	QC4		N.D.
125	DC	2 pcs		1/19/18	0.00	0.00	DC		N.D.
130	Packaging	2 pcs		1/19/18	0.00	0.00	Packaging3		N.D.
140	QC21-FG	2 Ea		1/19/18	0.00	0.00	QC21		DEC 07 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3200-1 5018001	4 ✓	20	0	0
	D3200-3 5017999	4 ✓	21	0	0
	D3201-1 F162900	4 ✓	9	0	0
	D3201-3 5017995	2 ✓	6	0	0
	D3201-4 F158430	2 ✓	7	0	0
	MS21042L3 5017964	24 ✓	889	0	0
	MS24693-S277 5017962	24 ✓	94	0	0
	NAS1149D0332J 5017998	24 ✓	1,703	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



DISPOSITION

AGAINST DEPARTMENT/PROCESS

Work Order: _____
Part No. _____
NCR No. _____

Rework ☐
Scrap ☐
Use-as-is ☐
Suspected Unapproved ☐

Skir ☐
Mac ☐
Thermofc ☐
Larg ☐

Date: _____ Step #: _____

QTY

Description Work Order Deviation

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

earing ☐
Quality ☐
Other ☐
42) Approval ☐

ected By _____

Supervisor
Verification _____

ordinator
oval _____

Root Cause

Environment ☐
Design ☐
Doc/Data ☐
Equip/Tooling ☐
Handling/Pre ☐
Material ☐
Internal Transport ☐
Tribal Knowledge ☐
LOA ☐
Substation ☐
Past Expiry Date ☐
Misidentified ☐

No Re-verification ☐
Operator ☐
Offset/Setup ☐
Supplier ☐
Training ☐
Use for Testing ☐
Poor Information ☐
Rushing ☐
Product Improvement ☐
Process Improvement ☐
Manufacturing Process ☐
Past Due ☐

Pressure/Forced ☐
Bending ☐
Centre Not Concentric ☐
Cracks ☐
Crimp/Kink/Ripple/Wave ☐
Cuffs ☐
Crushing ☐
Heat Treat ☐
Wave/Twist in Tube ☐
Marks/Chatter ☐

Temperature, ☐
Set-up ☐
BOM/Route ☐
Broken/Dama ☐
Inspection Inc ☐
Contaminatio ☐
Countersink ☐
Cut Too Short ☐
Instructions in ☐
Drill Holes ☐

OTHER: _____

DART
AEROSPACE
S018020

Door Support - V Block

PART NO: D412 - 698 - 015
Revision: Start up Operation
Operation: Mfg Date: 12/06/17
Change No: Job No: 168976

misaligned/ort center _____ Turning Sequence _____

REF. only

7.0 PARTS LIST - PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW